

Date: Monday, 15/06/2009 12:51:29 PM
User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : DOUBLER, IVORY
Job Number : 48583
Estimate Number : 13701
P.O. Number :
This Issue : 15/06/2009 S.O. No. :
Prsht Rev. : NC
First Issue : // Type : SMALL /MED FAB
Previous Run :
Written By :
Checked & Approved By : UMF 09-06-15
Comment : Est Rev: A New Issue 08.12.15 EC verified: DD
Est Rev B Add Colour Code 09/06/02 DL

Part Number : D38511KIV
Drawing Number : D3851
Project Number : N/A
Drawing Revision : A B } E
Material :
Due Date : 22/06/2009 Qty: 6 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MKYD6185S080P362015 6185 KYDEX .080"



MAT NOT PULLED



Comment: Qty.: 0.1050 sf(s)/Unit Total : 0.6300 sf(s)

6185 KYDEX .080" Ivory ~~10/15~~ B96-15 109703

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3851

Dwg Rev: A B 9-6-15

Prog Rev: A

(20)

2-Deburr if necessary

SAD 09-06-16 (20)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



B9-6-11



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

8 09/06/16 (20)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 138 / 09/06/16 (20)

Date: Monday, 15/06/2009 12:51:30 PM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DOUBLER, IVORY

Job Number: 48583

Part Number: D38511KIV

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/06/17 *MF*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF
09-06-16

8 7 6 5 4 3 2 1

D

C

B

A

0.070
MIN

5

Ø2.00

Ø0.203

TEXTURED SIDE

D3851-1 DOUBLER

RELEASED
09/25/22/11

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N (SEE TABLE) USING VIBRATING STYLUS
- 7) WEIGHT: N/A

48583

| PART NUMBER | DESCRIPTION |
|-------------|--|
| D3851-1KIV | KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015 (MKYD6185S.080-P3-62015) |
| D3851-1KGY | KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, STEEL GRAY #52068 (MKYD6185S.080-P3-52068) |

| | | | |
|---|---|--------------|----------|
| B | ADD STEEL GRAY COLOUR OPTION, ADD IVORY P/N D3851-1KIV AND ADD STEEL GRAY P/N D3851-1KGY (ZN A5-1) | PH | 09.05.05 |
| A | NEW ISSUE | PH | 08.11.03 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | | | |
| DRAWN | | | |
| CHECKED | | | |
| MFG. APPR. | | | |
| APPROVED | | | |
| DE APPR. | | | |
| DATE | 09.05.05 | | |
| DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | | REV. B | |
| DRAWING NO. D3851 | | SHEET 1 OF 1 | |
| TITLE DOUBLER | | SCALE NTS | |
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8 7 6 5 4 3 2 1